

# Work Order ID 59663

Wednesday, June 09, 2010 11:40:13 AM



Page 1

Item ID: D3063-1

Accept



Setup Start



Revision ID:

Item Name: Support

Stop



Start Date: 6/9/2010 Start Qty: 40.00



Cust Item ID:

Required Date: 6/17/2010 Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan:

*H*

Date: 10-6-09

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3063

Rev A

100

0.00



SHEAR

Shear

Memo

0.00

*OK 10/06/11*

40

*Ø*

Shear

Cut blanks 4.000" x 2.500" x 0.625" thick

110

0.00



HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

0.00

*OK 10/06/16*

40

*Ø*

HAAS CNC vertical machine #1

1-Machine per folio FA175 and Dwg D3063 □ 2-Deburr & Tumble

120

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

*OK 10/06/16*

40

*Ø*

Quality Control

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 59663**

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Page 2

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Start Date: 6/9/2010 Start Qty: 40.00



Cust Item ID:

Required Date: 6/17/2010 Req'd Qty: 40.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC8- Inspect parts - second check

0.00

M.A 10/06/16

40

0




QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location: 

0.00



Packaging

Memo

0.00

Packaging

10-6-17 (40) SP

150

QC21- Final Inspection - Work Order Release

0.00

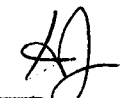


QC

Memo

0.00

Quality Control

10/06/21   
MF  
10-6-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, June 09, 2010 11:40:17 AM

Page 1

Work Order ID: 59663



Parent Item: D3063-1



Parent Item Name: Support

Start Date: 6/9/2010

Required Date: 6/17/2010

Comments: IPP: ☐C☐02.10.04☐Re-format; Blank size change☐KJ☐

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.625X02.50 0		Purchased	No			100	f	24.0000	0.3417	14.38737			



6061-T6 Bar .625 x 2.50

Location

Loc Qty

Loc Code

MAT02

24

114351

24

14.387 *sent 10/06/11*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries



W/O:		WORK ORDER CHANGES					
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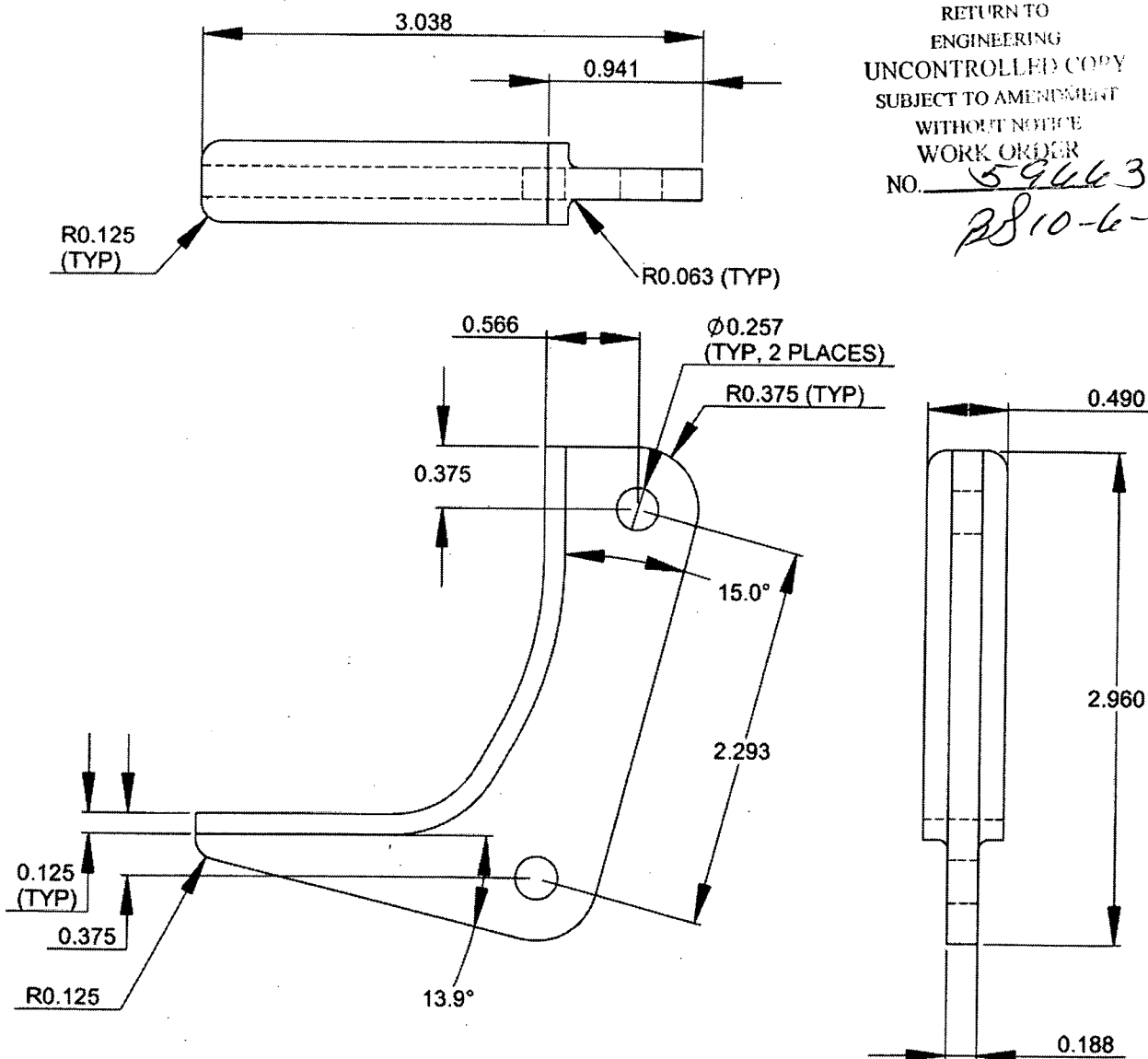




DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3063	REV. A SHEET 1 OF 1
DATE 02.09.10		TITLE SUPPORT	SCALE 1:1
A	02.09.10	NEW ISSUE	

RELEASED  
02.09.2010

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 59443  
2810-6-09



**D3063-1 SUPPORT**

- 1) MACHINE PER DWG FILE "D3063-1.SLDPRJT"
- 2) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8 OR QQ-A-250/11)  
(REF DART SPEC M6061T6B OR M6061T6S)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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